

**CLAIMS**

1. A method of passivating a surface of a substrate to protect the surface against corrosion or the undesirable effects on a vacuum atmosphere, comprising the steps of:

- a) placing the substrate in an environment for treatment;
- b) dehydrating a surface of the substrate;
- c) evacuating the environment;
- d) introducing a silicon hydride gas into the treatment environment to contact the substrate;
- e) heating the silicon hydride gas prior to, during or after the introduction of silicon hydride gas into the treatment environment;
- f) pressurizing the silicon hydride gas in the treatment environment;
- g) depositing a layer of silicon on a surface of the substrate;
- h) controlling one or more of the duration of the silicon depositing step, the pressure of the silicon hydride gas, and the presence of contaminants on the substrate surface to prevent the formation of silicon dust;
- i) cooling the substrate to a lower temperature and maintaining the substrate at a lower temperature for a period of time;
- j) purging the treatment environment with an

inert gas to remove the silicon hydride gas;

- k) cycling the substrate through steps c) through j) for at least one cycle;
- l) evacuating the treatment environment; and,
- m) cooling the substrate to room temperature.

2. The method of claim 1, wherein the lower temperature to which the substrate is cooled in step i) is from about 50°C to 400°C.

3. The method of claim 1, wherein the period of time at which the substrate is maintained at a lower temperature is from about 5 to 100 minutes.

4. The method of claim 2, wherein the period of time at which the substrate is maintained at a lower temperature is from about 5 to 100 minutes.

5. The method of claim 1, wherein the range of temperatures to which the substrate is cooled and the duration of time period for which the substrate is maintained at a lower temperature are optimized to optimize the surface properties.

6. The method recited in claim 1, said dehydration step comprising heating the substrate to a temperature in the range of from about 20°C to 600°C for a duration of from about 10 to 240 minutes.

7. The method recited in claim 6, including the step of heating the substrate in an inert gas along with purging of the gas or applying a vacuum, or both.

8. The method recited in claim 1, said silicon

hydride gas being selected from the group comprising  $\text{SiH}_4$  and  $\text{Si}_n\text{H}_{n+2}$ .

9. The method recited in claim 1, said silicon hydride gas being heated to a temperature approximately equal to the gas's decomposition temperature.

10. The method recited in claim 9, said silicon hydride gas being heated to a temperature in the range of from about  $300^\circ\text{C}$  to  $600^\circ\text{C}$ .

11. The method recited in claim 1, said silicon hydride gas being pressurized to a pressure in the range of from about 0.1 torr to 2500 torr.

12. The method recited in claim 1, said layer of silicon being deposited on the substrate for a period in the range of from about 1 to 480 minutes.

13. The method recited in claim 1, wherein the substrate is cycled through steps a) through j) to optimize the substrate performance in a vacuum atmosphere.

14. The method recited in claim 1, wherein the substrate is cycled through steps a) through j) to optimize the substrate performance against the undesirable effects of a corrosive substance.

15. The method recited in claim 1, wherein the substrate is cycled through steps a) through j) to result in from 1 to 10 layers of silicon being deposited on said substrate surface.

16. The method recited in claim 14, wherein the

substrate is cycled through steps a) through j) to result in from 1 to 10 layers of silicon being deposited on said substrate surface.

17. The method recited in claim 13, wherein the substrate is cycled through steps a) through j) to result in 6 layers of silicon being deposited on said substrate surface.

18. The method recited in claim 14, wherein the substrate is cycled through steps a) through j) to result in 6 layers of silicon being deposited on said substrate surface.

19. A substrate having a passivated surface applied in accordance with the method of claim 1.

20. The substrate of claim 19, wherein the substrate has a first surface and at least one second surface, wherein at least one of said first surface and said second surface is a passivated surface applied in accordance with the method of claim 1.

21. The substrate of claim 19, wherein the substrate has a first surface and at least one second surface, wherein said first surface is a passivated surface applied in accordance with the method of claim 1, and wherein said second surface is a passivated surface applied in accordance with the method of claim 1.

22. The substrate of claim 19, wherein said passivated surface comprises an interior surface.

23. The substrate of claim 19, wherein said

passivated surface comprises an outer surface.

24. The substrate of claim 20, wherein said first surface comprises an outer surface, and wherein said second surface comprises an inner surface.

25. The substrate of claim 21, wherein said first surface comprises an outer surface, and wherein said second surface comprises an inner surface.

26. The substrate of claim 19, wherein each surface of said substrate comprises a passivated surface applied in accordance with the method of claim 1.

27. The substrate of claim 19, wherein said substrate has a plurality of surfaces which are passivated in accordance with the method of claim 1.

28. A substrate having a silicon coating formed on at least one surface thereof to impart improved resistance to hydrogen permeation when the substrate is used in or subjected to a vacuum environment, wherein said coating is formed on said at least one surface of a substrate as a product of silicon gas deposition under controlled conditions.

29. A substrate having a silicon coating formed on at least one surface thereof to impart improved resistance to corrosion to minimize or eliminate the undesirable effects of a corrosive substance including one or more of the following: chemisorption of other molecules; reversible and irreversible physisorption of other molecules, and catalytic activity with other

molecules; allowing of attack from foreign species resulting in a molecular, structural and/or cosmetic breakdown of the substrate surfaces and/or bulk, when the substrate is used in or subjected to a corrosive environment, wherein said coating is formed on said at least one surface of a substrate as a product of silicon gas deposition under controlled conditions.

30. A substrate having at least a surface which has improved resistance to the effects of corrosion or the undesirable surface effects in a vacuum atmosphere, the substrate comprising:

- a) at least one surface;
- b) a silicon layer formed over the surface, said silicon layer being formed from at least one layer of silicon which is substantially free of silicon dust.

31. A substrate having at least a surface which has improved resistance to the effects of corrosion or the undesirable effects on a vacuum atmosphere, the substrate having at least a passivated surface comprising a silicon layer formed over the entire surface said silicon passivation layer being substantially free of silicon dust and having been formed according to the following steps:

- a) placing the substrate in an environment for treatment;
- b) dehydrating the surface of the substrate;

- c) evacuating the treatment environment;
- d) introducing a silicon hydride gas into the treatment environment to contact the substrate;
- e) heating the silicon hydride gas prior to, during or after the introduction of silicon hydride gas into the treatment environment;
- f) pressurizing the silicon hydride gas in the treatment environment;
- g) depositing a layer of silicon on a surface of the substrate;
- h) controlling one or more of the duration of the silicon depositing step, the pressure of the silicon hydride gas, and the presence of contaminants on the substrate surface to prevent the formation of silicon dust;
- i) cooling the substrate to a lower temperature and maintaining the substrate at a lower temperature for a period of time;
- j) purging the treatment environment with an inert gas to remove the silicon hydride gas;
- k) cycling the substrate through steps c) through j) for at least one cycle;
- l) evacuating the treatment environment; and,
- m) cooling the substrate to room temperature.

32. A method of passivating a surface of a substrate to protect the surface against corrosion or the undesirable effects on a vacuum atmosphere, comprising

the steps of:

- a) placing the substrate in an environment for treatment;
- b) dehydrating the surface of the substrate;
- c) evacuating treatment the environment;
- d) introducing a silicon hydride gas into the treatment environment to contact the substrate;
- e) heating the silicon hydride gas in the treatment environment;
- f) pressurizing the silicon hydride gas in the treatment environment;
- g) depositing a layer of silicon on a surface of the substrate;
- h) controlling one or more of the duration of the silicon depositing step, the pressure of the silicon hydride gas, and the presence of contaminants on the substrate surface to prevent the formation of silicon dust;
- i) cooling the substrate to a lower temperature and maintaining the substrate at a lower temperature for a period of time;
- j) purging the treatment environment with an inert gas to remove the silicon hydride gas;
- k) cycling the substrate through steps c) through j) for at least one cycle;
- l) evacuating the treatment environment; and,
- m) cooling the substrate to room temperature;



said lower temperature to which the substrate is cooled in step i) is from about 50°C to 400°C;

said period of time at which the substrate is maintained at a lower temperature is from about 5 to 100 minutes;

said dehydration step comprising heating the substrate to a temperature in the range of from about 300°C to 600°C for a duration of from about 10 to 240 minutes;

including the step of heating the substrate in an inert gas or in a vacuum;

said silicon hydride gas being selected from the group comprising  $\text{SiH}_4$  and  $\text{Si}_n\text{H}_{n+2}$ ;

said silicon hydride gas being heated to a temperature approximately equal to the gas's decomposition temperature;

said silicon hydride gas being heated to a temperature in the range of from about 300°C to 600°C;

said silicon hydride gas being pressurized to a pressure in the range of from about 0.1 torr to 2500 torr;

said layer of silicon being deposited on the substrate surface for a period in the range of from about 1 to 480 minutes.

33. The method recited in claim 1, said silicon hydride gas being pressurized to a pressure in the range of from

about  $1 \times 10^{-7}$  to 2500 torr.

34. The method recited in claim 1, said silicon hydride gas being pressurized to a pressure in the range of from about 100 to 250 torr.

35. A method of passivating a surface of a substrate to protect the surface against corrosion or the undesirable effects on a vacuum atmosphere, comprising the steps of:

- a) placing the substrate in an environment for treatment;
- b) dehydrating the surface of the substrate;
- c) evacuating treatment the environment;
- d) introducing a silicon hydride gas into the treatment environment to contact the substrate;
- e) heating the silicon hydride gas in the treatment environment;
- f) pressurizing the silicon hydride gas in the treatment environment;
- g) depositing a layer of silicon on a surface of the substrate;
- h) controlling one or more of the duration of the silicon depositing step, the pressure of the silicon hydride gas, and the presence of contaminants on the substrate surface to prevent the formation of silicon dust;
- i) cooling the substrate to a lower

temperature and maintaining the substrate at a lower temperature for a period of time;

j) purging the treatment environment with an inert gas to remove the silicon hydride gas;

k) cycling the substrate through steps c) through j) for at least one cycle;

l) evacuating the treatment environment; and,

m) cooling the substrate to room temperature;

said lower temperature to which the substrate is cooled in step i) is from about 50°C to 400°C;

said period of time at which the substrate is maintained at a lower temperature is from about 5 to 100 minutes;

said dehydration step comprising heating the substrate to a temperature in the range of from about 300°C to 600°C for a duration of from about 10 to 240 minutes;

including the step of heating the substrate in an inert gas or in a vacuum;

said silicon hydride gas being selected from the group comprising  $\text{SiH}_4$  and  $\text{Si}_n\text{H}_{n+2}$ ;

said silicon hydride gas being heated to a temperature approximately equal to the gas's decomposition temperature;

said silicon hydride gas being heated to a temperature in the range of from about 300°C to 600°C;

said silicon hydride gas being pressurized to a

pressure in the range of from about  $1 \times 10^{-7}$  torr to 2500 torr;

said layer of silicon being deposited on the substrate surface for a period in the range of from about 1 to 480 minutes.

36. A method of passivating a surface of a substrate to protect the surface against corrosion or the undesirable effects on a vacuum atmosphere, comprising the steps of:

- a) placing the substrate in an environment for treatment;
- b) dehydrating the surface of the substrate;
- c) evacuating treatment the environment;
- d) introducing a silicon hydride gas into the treatment environment to contact the substrate;
- e) heating the silicon hydride gas in the treatment environment;
- f) pressurizing the silicon hydride gas in the treatment environment;
- g) depositing a layer of silicon on a surface of the substrate;
- h) controlling one or more of the duration of the silicon depositing step, the pressure of the silicon hydride gas, and the presence of contaminants on the substrate surface to prevent the formation of silicon dust;
- i) cooling the substrate to a lower temperature and maintaining the substrate at a lower

temperature for a period of time;

j) purging the treatment environment with an inert gas to remove the silicon hydride gas;

k) cycling the substrate through steps c) through j) for at least one cycle;

l) evacuating the treatment environment; and,

m) cooling the substrate to room temperature;

said lower temperature to which the substrate is cooled in step i) is from about 50°C to 400°C;

said period of time at which the substrate is maintained at a lower temperature is from about 5 to 100 minutes;

said dehydration step comprising heating the substrate to a temperature in the range of from about 300°C to 600°C for a duration of from about 10 to 240 minutes;

including the step of heating the substrate in an inert gas or in a vacuum;

said silicon hydride gas being selected from the group comprising  $\text{SiH}_4$  and  $\text{Si}_n\text{H}_{n+2}$ ;

said silicon hydride gas being heated to a temperature approximately equal to the gas's decomposition temperature;

said silicon hydride gas being heated to a temperature in the range of from about 300°C to 600°C;

said silicon hydride gas being pressurized to a pressure in the range of from about 100 torr to 250 torr;

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said layer of silicon being deposited on the substrate surface for a period in the range of from about 1 to 480 minutes.